

Data Sheet

Reference No.: 42202

Fine Blanking Press -mechanical-

Brand: FEINTOOL
Model: GKP F 250
YoM, approx.: 1974 used
Reconditioned: 2008
Controls: PLC PNEUTRONIC



Press Design

drive system: knuckle-joint
frame design: H-frame, monoblock
feedstock transport direction: left to right

Slide

total force (nominal): 250 to
stroke: 61 mm
stroke rate (max.): 60 /min

Counter Ram

nominal force: 75 to
stroke: 13 mm

V-Ring

nominal force: 75 to
stroke: 15 mm

Tool Dimensions

lower table (left-right): 540 mm
lower table (front-back): 540 mm
upper table (left-right): 540 mm
upper table (front-back): 540 mm
shut height max.: 320 mm
ram adjustment: 145 mm

Strip-Feeder

feeder type: roll feeder
pilot release system: yes

Electrical specifications

mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 3610 mm
space requirements -front/back-: 2025 mm
total height: 3190 mm
height above floor level: 3190 mm
total weight approx.: 14500 kg

Attachments -Fineblanking Press-

decoiler: optional
leveller unit: optional
waste cutter: yes
slug separator: yes

Additional Information:

Combined table
Electrical overhaul by FEINTOOL with PNEUTRONIC controls in 2008

Seller:

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Photos & Documents

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Full



Tool area



Feeder 1



Control panel



Slug separator